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## Waterborne HALS

# ADEKA NOL UC-606

ADEKA NOL UC-606 is an emulsion of Hindered Amine type Light Stabilizer (HALS) developed by our original emulsion technologies. It has a good dispersing ability in water borne coating systems such as acryl, acryl/styrene, urethane, epoxy etc and gives excellent weathering properties to various resins due to its under micron particle size. ADEKA NOL UC-606 is alkyl phenol ethoxylate free.

## 1. Typical Properties

|                         | ADEKA NOL UC-606                        |
|-------------------------|---|
| HALS Origin             | Mixture of high MW HALS and low MW HALS |
| Type of HALS            | N-CH <sub>3</sub>                       |
| Content of amine        | 4.9%                                    |
| Active content          | 47%                                     |
| Appearance              | White milky liquid                      |
| Viscosity (25°C)        | 1500 mPa s                              |
| pH (2.5%aq)             | 9.5                                     |
| Particle size (average) | 300 nm                                  |

Typical properties; not to be construed as specifications.

## 2. Characteristics

- A good dispersing ability in water borne coating systems and less influence to transparency and initial gloss of the coating film.
- Fine particle and good stability of the dispersion
- It can be added by:
  1. Mixing it with a latex emulsion.
  2. Mixing it with a finished product (let down process).

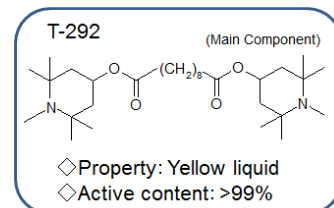
Product Name : ADEKA NOL UC-606

### 3. Evaluation

#### Durability test 1 (Sunshine WOM)

Paint: Flat gloss paint

Sample: UC-606, Competitor's HALS(T-292)



**Method:** Each light stabilizer is added to the paint and dispersed for 5 minutes by 2000 rpm.

Then the paint was applied onto a glass plate by 254μm (10mil) thickness and dried for 7 days.

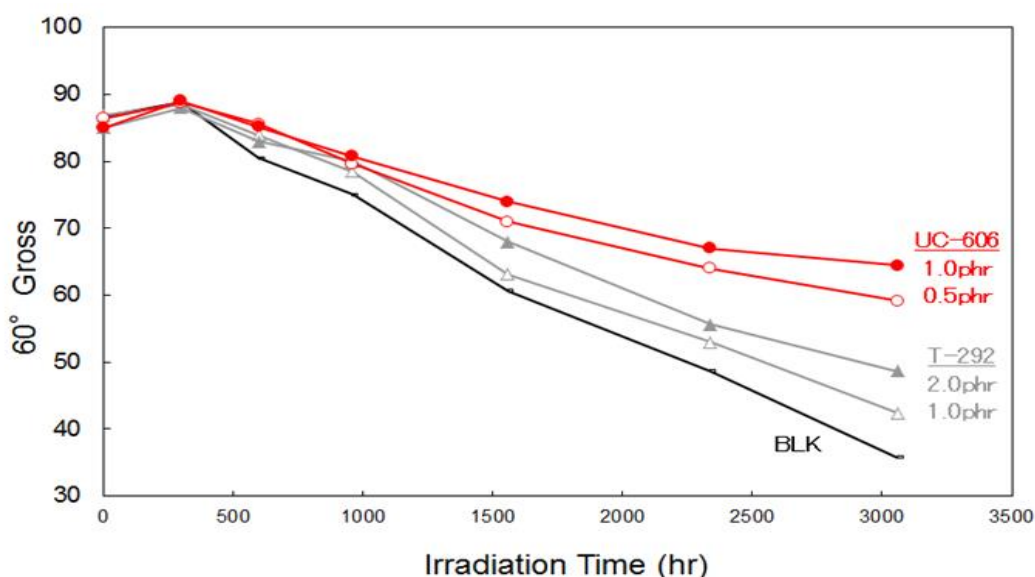
Durability (60° gloss) was measured after weathering at Sunshine WOM.

Sunshine WOM condition: black panel temp = 63°C, Sunshine/Rain=102min/18min cycle

#### Results:

##### ■ Gloss retention

\* Dosage is active ingredient % on the solid of the paint.



##### ■ Surface observation

Magnification: ×20

|        | Blank | T-292 (1.0phr) | UC-606(1.0phr) |
|--------|-------|----------------|----------------|
| 0hr    |       |                |                |
| 2400hr |       |                |                |

#### Conclusion

UC-606 shows higher durability in active ingredient amount of 1/4 compared with competitor's.

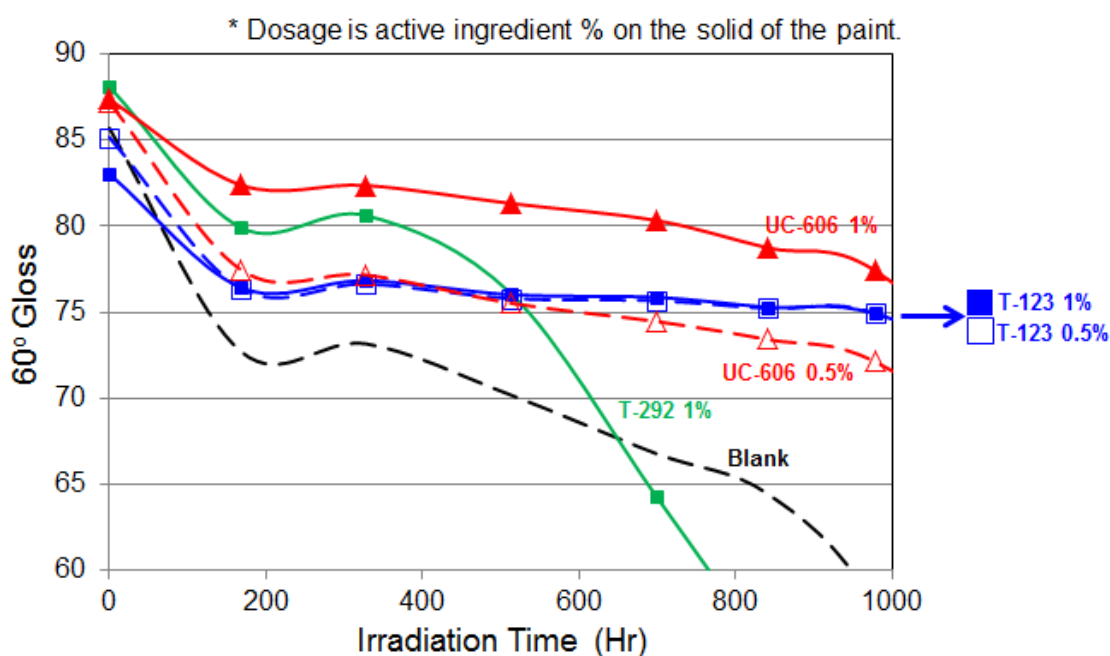
**Durability test 2 (QUV)****Paint:** Flat gloss paint**Sample:** UC-606, Competitor's HALS (T-292, T-123)

|        | Active content |
|--------|----------------|
| UC-606 | 47%            |
| T-292  | 100%           |
| T-123  | 30%            |

**Method:** Each light stabilizer is added to the paint and dispersed for 5 minutes by 2000 rpm. Then the paint was applied onto a glass plate by 254μm (10mil) thickness and dried for 7 days. Durability (60° gloss) was measured after weathering at QUV.

QUV condition: ISO/FDIS 11507:1997

- 4hr UV irradiation at 60°C
- 4hr steam-exposure at 50°C without UV irradiation

**Results:****Conclusion**

UC-606 keeps gloss of coating high for a long period.

**Our recommended dosage : 1% as active ingredient amount on the solid of the paint**

—End—